

K-FLEX ST

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K-Flex ST is closed cell, flexible elastomeric foam use in thermal and acoustic applications. K-Flex ST is a Factory Mutual Approved, Class “0” fire rating (based on BS476 Part 6 & 7), Anti-Microbial, Clean room approved insulation without CFCs, HCFs, HCFCs, Formaldehyde, Green Guard Approved, Singapore Green Mark Approved (GBI) and Fiber free. K-Flex ST insulation is also available with pressure sensitive adhesive and aluminium foil for faster installation process.)



K-FLEX ST

“K-FLEX is the world’s leading manufacturer of elastomeric insulation systems. In fourteen production facilities around the world, including Poland, France, China, India, Korea, Malaysia, Dubai, Egypt, the UK and the USA some 2,500 employees develop and manufacture outstanding product solutions for thermal and acoustic insulation.

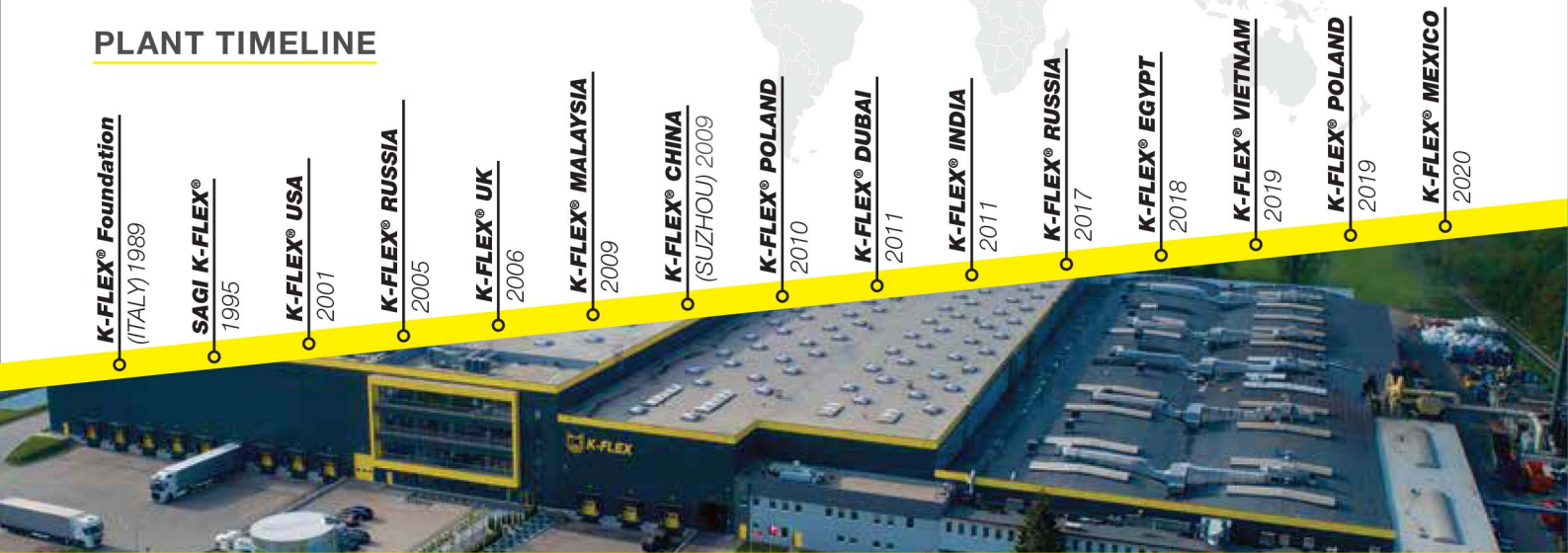
K-FLEX is committed to ensuring its products comply with the fire safety and industry-wide safety standards.

K-FLEX has 63 sales offices on five continents, offering premium service to more than 50,000 customers.

As the world’s fastest-growing company in the industry, K-FLEX is also a global player in the target markets of building services, refrigeration, air conditioning and ventilation, rail, shipping, automotive and beverage industries as well as the solar industry and OEM businesses.

K-FLEX has ISO 9001 and ISO 14001 certification.”

PLANT TIMELINE



K-FLEX ST is a multi purpose flexible elastomeric thermal insulation with a built-in vapour barrier and a closed cell structure, this make K-FLEX insulation a high resistance to water vapour transmission which in turn enable the material to maintain a high level of energy conservation efficiency.

K-FLEX ST is a dust and fibre free insulation that make it an ideal product for apartments, commercial buildings, industrial plants, oil & gas industry, marine and offshore applications.

K-FLEX ST is the ideal choice for:

- Refrigeration pipework
- Hot water piping system
- Ducting system
- Large pipe and tanks
- Chilled water piping system
- Drainage system

With 12 plants worldwide, K-FLEX can uniquely provide On-Time Delivery, Consistent Product Quality and a Highly Competitive Price.

ADVANTAGES



Low flame spread

When fire tested K-FLEX ST, it does not generate flaming droplets, and has a low fire propagation index. These combined meet the fire performance requirement of class “0” as defined in Building Regulations. Further guarantee is given by supervision contracts with independent European laboratories.



High water vapour diffusion resistance

K-FLEX ST closed cell elastomeric insulation has a high water vapour diffusion resistance factor μ , that minimizes water vapour penetration, giving excellent long term performance.



Very low thermal conductivity

K-FLEX ST thermal conductivity is $\lambda 0^{\circ}\text{C} = 0.032\text{W}/(\text{m}\cdot\text{K})$. The thermal conductivity coefficient is the most important factor in calculation focused on energy saving.



TECHNICAL DATA

Brief description	Flexible elastomeric foam, closed-cell insulation material
Material type	Nitrile Butadine Rubber
Colour	Black
Assembly	Light weight and flexible. Closed cell structure means no additional vapour barrier is required.

Property	Value/Assessment	Special Remark
Temperature Range	Max. service temperature: +116 °C Min. service temperature: -200 °C	Tested acc.to EN 14706, EN 14707 and EN 14304
Thermal Conductivity	$\lambda \leq 0.034$ W/(m.K) at +20 °C $\lambda \leq 0.032$ W/(m.K) at 0 °C $\lambda \leq 0.028$ W/(m.K) at -50 °C	Tested according to DIN EN 12667, EN ISO 8497
Water vapour diffusion resistance	Water vapour diffusion resistance: $\mu \geq 10,000$ Water Absorption: 0.2% by volume	Tested acc. To EN 12086, EN 13469 Test acc to ASTM C 209
Fire performance	Surface Spread of Flames: Class 1 Fire Propagation: Total Index Performance (I) ≤ 12 Sub Index (i1) ≤ 6 Fire Performance: Class 0	Surface Spead of Flame: tested according to BS 476 Part 7:1997 Self-extinguishing, does not drip, does not spread flames Fire Propagation: tested according to BS 476 Part 6:1989
Other Fire Class	FM-approved V0, 5VA Flame spread index (FSI): 25 Smoke develop index (SDI): 30 Ignitability index: 0 Spread of flame index: 0 Heat evolved index: 0 Smoke develop index: 3	Tested acc.to Class No.4924 UL 94 Tested acc. To ASTM E84 Tested acc. To AS/NZS 1530.3 - 1999
Chemical behaviour	Excellent resistance to ozone, oil and chemicals (consult product test list).	
Other certificates	Anti microbial Greenguard Singapore Green Building Products Low VOC	Tested acc. To ASTM G21 Tested acc. To ISO 17025 Approved Tested acc. To ISO 16000 part -3, -6, -9, -11
Density	48 to 70 kg/m ³	
UV resistance	For UV protection K-FLEX finish paint required	

For temperatures below -50 °C please contact our Customer Service Center to request for the corresponding technical information.

The reaction to fire classification is valid on metal or solid, mineral surfaces.

Further documents such as test certificates, approvals and the like can be requested using the registration number given.

K-FLEX reserves the right to change data and technical requirements without notice.

PIPE INSULATION THICKNESS RECOMMENDATIONS

Conditions	Pipe Size			
	6mm - 28mm	28mm - 60mm	60mm - 114mm	114mm - 168mm
Ambient Temperature: 33°C Medium Temperature: 6°C Relative Humidity 60%	10 mm	13 mm	13 mm	13 mm
70%	19 mm	19 mm	19 mm	25 mm
80%	25 mm	32 mm	32 mm	32 mm
Ambient Temperature: 33°C Medium Temperature: 12°C Relative Humidity 60%	10 mm	10 mm	10 mm	13 mm
70%	13 mm	13 mm	19 mm	19 mm
80%	19 mm	25 mm	25 mm	25 mm
Ambient Temperature: 33°C Medium Temperature: -50°C Relative Humidity 60%	32 mm	40 mm	40 mm	50 mm
70%	50 mm	50 mm	60 mm	60 mm
80%	63 mm	75 mm	90 mm	100 mm

SHEET INSULATION THICKNESS RECOMMENDATIONS

Conditions	Ducts - Tanks - Vessels - Equipment Metal
Ambient Temperature: 33°C Medium Temperature: 6°C Relative Humidity 60%	13 mm
70%	25 mm
80%	40 mm
Ambient Temperature: 33°C Medium Temperature: 12°C Relative Humidity 60%	13 mm
70%	19 mm
80%	32 mm
Ambient Temperature: 33°C Medium Temperature: -50°C Relative Humidity 60%	50 mm
70%	75 mm
80%	125 mm



K-FLEX ST tube is available in 2 meters length. In sheet form, K-FLEX ST is available in roll or pre-cut sheet. All sheet material is available with or without self adhesive and/or self adhesive and aluminium foil.

RANGE ▶ K-FLEX ST TUBES (2 METRES)

Copper Pipe		Iron Pipe		6 • 1/4"		9 • 3/8"		13 • 1/2"		19 • 3/4"		25 • 1"		32 • 1 • 1/4"		40 • 1 • 1/2"		50 • 2"	
OC Inches	ø OD mm	LPS Inches	ø OD mm	size	m/box	size	m/box	size	m/box	size	m/box	size	m/box	size	m/box	size	m/box	size	m/box
1/4"	6					9x6	288	13x6	160	19x6	100								
3/8"	10	1/6"	10.2			9x10	240	13x10	152	19x10	80	25x10	60						
1/2"	12					9x13	180	13x13	128	19x13	72	25x13	50						
5/8"	15	1/4"	13.5	6x16	266	9x16	168	13x16	112	19x16	60	25x16	50						
3/4"	20			6x19	180	9x19	136	13x19	104	19x19	60	25x19	40	32x19	32				
7/8"	22	1/2"	21.3	6x22	180	9x22	128	13x22	98	19x22	60	25x22	38	32x22	24	40x22	18	50x22	12
1"	25			6x25	152	9x25	108	13x25	80	19x25	50	25x25	40	32x25	24	40x25	16	50x25	10
1.1/8"	28	3/4"	26.9	6x28	130	9x28	98	13x28	78	19x28	48	25x28	32	32x28	24	40x28	16	50x28	10
1.3/8"	35	1"	33.7	6x35	100	9x35	76	13x35	58	19x35	36	25x35	24	32x35	18	40x35	16	50x35	8
1.5/8"	42	1.1/4"	42.4	6x42	90	9x42	60	13x42	48	19x42	32	25x42	22	32x42	16	40x42	12	50x42	8
1.7/8"	48	1.1/2"	48.3			9x48	50	13x48	40	19x48	24	25x48	18	32x48	14	40x48	10	50x48	8
2.1/8"	54					9x54	46	13x54	34	19x54	24	25x54	18	32x54	14	40x54	10	50x54	8
2.3/8"	60	2"	60.3			9x60	46	13x60	32	19x60	22	25x60	18	32x60	10	40x60	8	50x60	8
3"	76	2.1/2"	76.1			9x76	40	13x76	26	19x76	18	25x76	10	32x76	8	40x76	8	50x76	6
3.1/2"	89	3"	88.9			9x89	36	13x89	24	19x89	14	25x89	8	32x89	8	40x89	8	50x89	6
4.1/2"	114	4"	114.3			9x114	22	13x114	18	19x114	12	25x114	6	32x114	6	40x114	6	50x114	6
		5"	139.8													40x140	4	50x140	4
		6"	165.2													40x168	4	50x168	4

RANGE ▶ K-FLEX ST SHEET IN ROLLS

Type	Thickness		Sheet 1.14 metre wide	
	mm	inches	format	m ² /box
PL/RO 06	6	1/4"	30 x 1.14	34.20
PL/RO 10	10	3/8"	20 x 1.14	22.80
PL/RO 13	13	1/2"	14 x 1.14	15.96
PL/RO 16*	16	5/8"	12 x 1.14	13.68
PL/RO 19	19	3/4"	10 x 1.14	11.40
PL/RO 25	25	1"	8 x 1.14	9.12
PL/RO 32	32	1.1/4"	6 x 1.14	6.84
PL/RO 40	40	1.1/2"	4 x 1.14	4.56
PL/RO 50	50	2"	4 x 1.14	4.56

* 16mm only available upon received Purchase Order from customer.

* 1.22m width will be available upon request.



Self adhesive sheets available in all sizes.

PACKAGING ▶

K-FLEX ST TUBES AND SHEETS

K-FLEX ST Tubes



Measurements:
2.1m x 0.394m x 0.32m

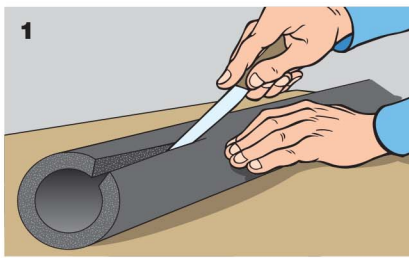


K-FLEX ST Sheets

Polyethylene bags
The bags allows for outdoor storage during the sorting stage.

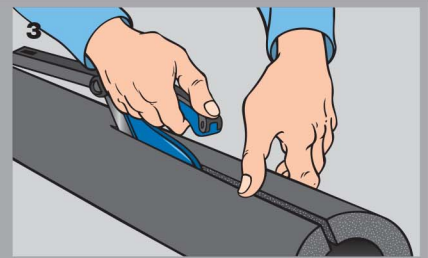
Measurements:
0.5m x 1.23m

INSTALLATION ▶ FITTED PIPES

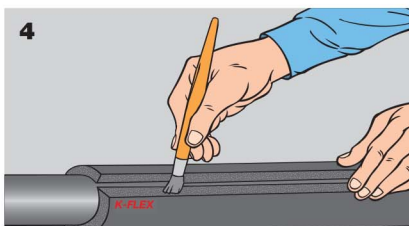


Use only the sharpest knife for cutting - this makes the subsequent gluing far easier.

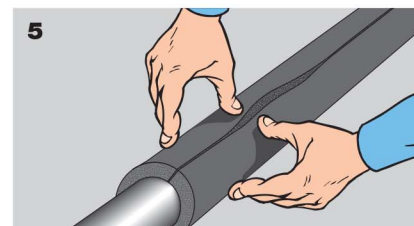
We recommend using the K-FLEX cutter which is ideal for longitudinal cuts.



The use of the cutter is illustrated in these two diagrams. Let the blade run along the tube without the tool's surfaces touching it to get a neat, clean cut.

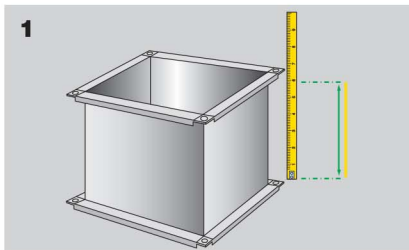


Position the tube so that the edges are separated, and apply an even layer of K-FLEX K-996 glue.



Once the glue has dried, reseal the tube, pressing the edges firmly together.

INSTALLATION ▶ INSULATION DUCTINGS

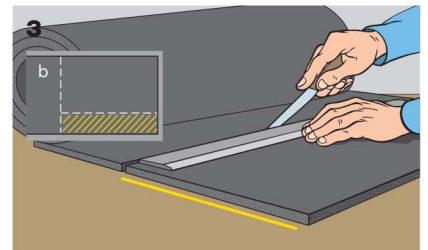


There are considerable advantages in using K-FLEX ST ROLL SHEET for ducting, which has the same height as the sheeting.

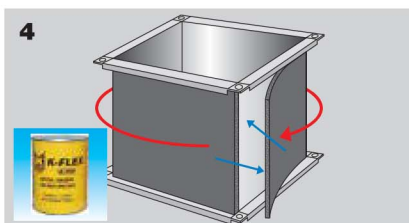
Take the measurements of the ducting section to be lagged.



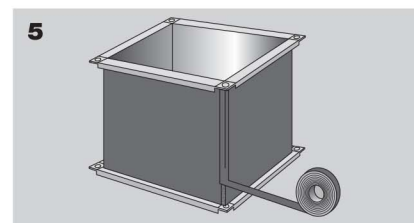
Use thinner to thoroughly clean the surface to be insulated. Insulation is not recommended where there is incrustation or other flaws which could prevent the sheeting from sticking perfectly.



Cut the corresponding portion out of the roll. There is an obvious saving in material by cutting the sheeting along its height (a) rather than along the length of the 1000 mm sheeting (b).



Glue the side of the sheeting to be stuck to the conduit and glue the conduit surface, then apply the sheeting, keeping it taut at the corners.



Cover the corner where the edges join with adhesive insulating tape. Compared to a similar operation carried out with 1000 mm sheeting, as well as the saving in material, there has only been one cut in the application.

PROJECT ► MALAYSIA

Hospital Putrajaya
 Boston Scientific
 Osram @ Kulim
 IKEA Penang
 Nation Cate
 Hospital Cyberjaya
 Central World @ I-City
 Sandisk
 Celestica Johor Bahru
 Celestica Penang
 Jabil Penang
 Micron @ Kulim
 Intel KM1
 Keppel Factory
 Hospital Tanjung Karang

PROJECT ► INDONESIA

Akmani Hotel, Legian – Bali
 All Season Hotel – Nusa Dua, Bali
 Pullman Hotel, Central Park – Jakarta
 Cavington Hotel – Jogya
 Novotel Hotel – Tangerang
 Sol Marina Hotel – Serpong
 Mercure Hotel – Surabaya
 Pakubuwono The View Apartment – Jakarta
 Coca-Cola Factory – Surabaya
 Australia Embassy Office – Jakarta
 Istana Presiden Bogor
 The East Office – Jakarta
 Wisma Soho Office – Jakarta
 The Peak Apartment – Jakarta
 XXL Cinema All Outlet – Indonesia

PROJECT ► CAMBODIA

Cho Ray Phnom Penh Hospital
 Almond Hotel
 Olypia City
 Calmette Hospital
 City Tower
 The Bridge Showroom
 Toyoko Inn Hotel
 Thai Villiage Restaurant
 Cazameridian Twin Tower
 Era Phnom Penh Hotel
 Era Siem Reap Hotel
 Tela Gase Station Head Office
 Mazda Showroom
 Marriott Hotel
 The Parkland

PROJECT ► THAILAND

Mahanakhon Tower
 Marriott Surawong
 Palladium Hotel
 Maya Chiangmai
 Central Embassy Chiangmai
 Promenada Chiangmai
 Four Wing Grand Hotel
 Dusit Hotel
 Four Point Hotel
 Best Western Hotel
 Holiday Inn Hotel
 Vana Belle Hotel
 Paradise Park
 The Nine Community Mall
 The Walk

PROJECT ► SINGAPORE

Changi Water Reclamation Plant As ST
 Marina Band Sands
 Norvatis Plant @ Tuas
 Glory
 Rio Casa Condominium
 Mayflower Primary School
 Biopolis Centre
 NUS Laboratory
 UMCi @ Pasir Ris
 Sony A&A
 40 Gul Circle
 St Joseph Institution International School
 Crystal Plant @ Jurong Island
 Singapore General Hospital
 Sime Darby Centre

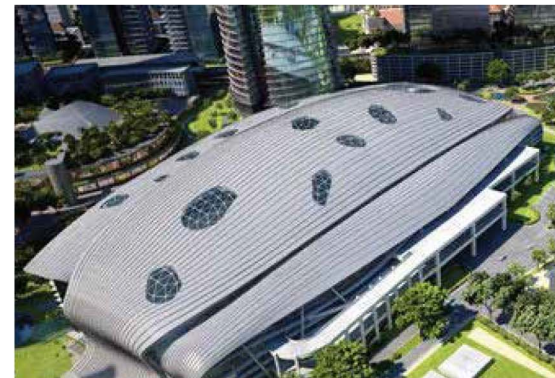
PROJECT ► PHILIPPINES

Filinvest Plaza E
 BPO-Araneta
 Winford Hotel
 Citadine
 Northgate DCS
 Circuit BPO
 Texas Instruments
 Novotel Aqua
 World Commerce Place
 Palawan International Airport
 Robinson's Naga
 National Musuem – Philippines
 81 Newport
 Studio A
 Batasan Congress



PROJECT ► VIETNAM

First Solar Factory
 Nipro
 DenEast Milk
 Pepsico Sundry Factory
 Cai Lan International Container Terminal
 Intel
 Olympus
 Marigot Vietnam
 Lotte Centre Ha Noi
 Hyatt Regency Apartment
 Hue Hospital
 Intercontinental Resort and Spa
 Bitexco Financial Center
 Hilton Saigon Hotel
 JW Marriott



ACCESSORIES

SELF ADHESIVE FOAM TAPES



PIPE SUPPORT



K 996 GLUE



ALUMINIUM TAPE

